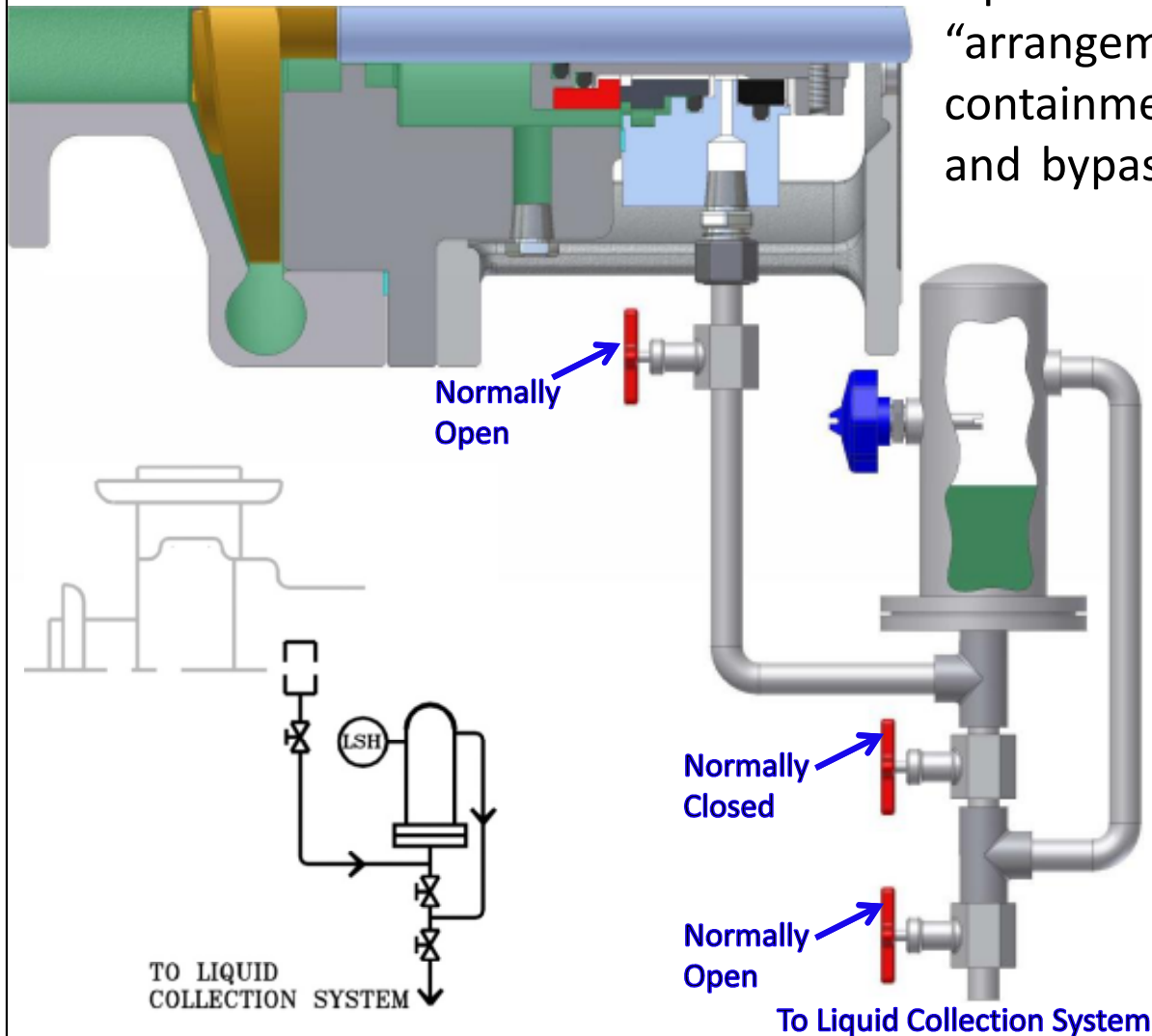


# Plan 65B\*



**Description:** Plan 65B is a TOTAL liquid leakage detection system measuring accumulated liquid leakage. Normally for single seals “arrangement 1”. Seal leakage will collect in a containment vessel with a high level switch and bypass line to prevent pressure build up.

This plan will require that the operator periodically drain the collection vessel to allow for continuous operation. Use with close clearance gland throttle bushing.

**Objective:** Safely detect seal failure and allow for shutting down the pump and containing seal leakage.

**Advantages:** Monitors ALL leakage to atmosphere. For remote locations and critical processes.