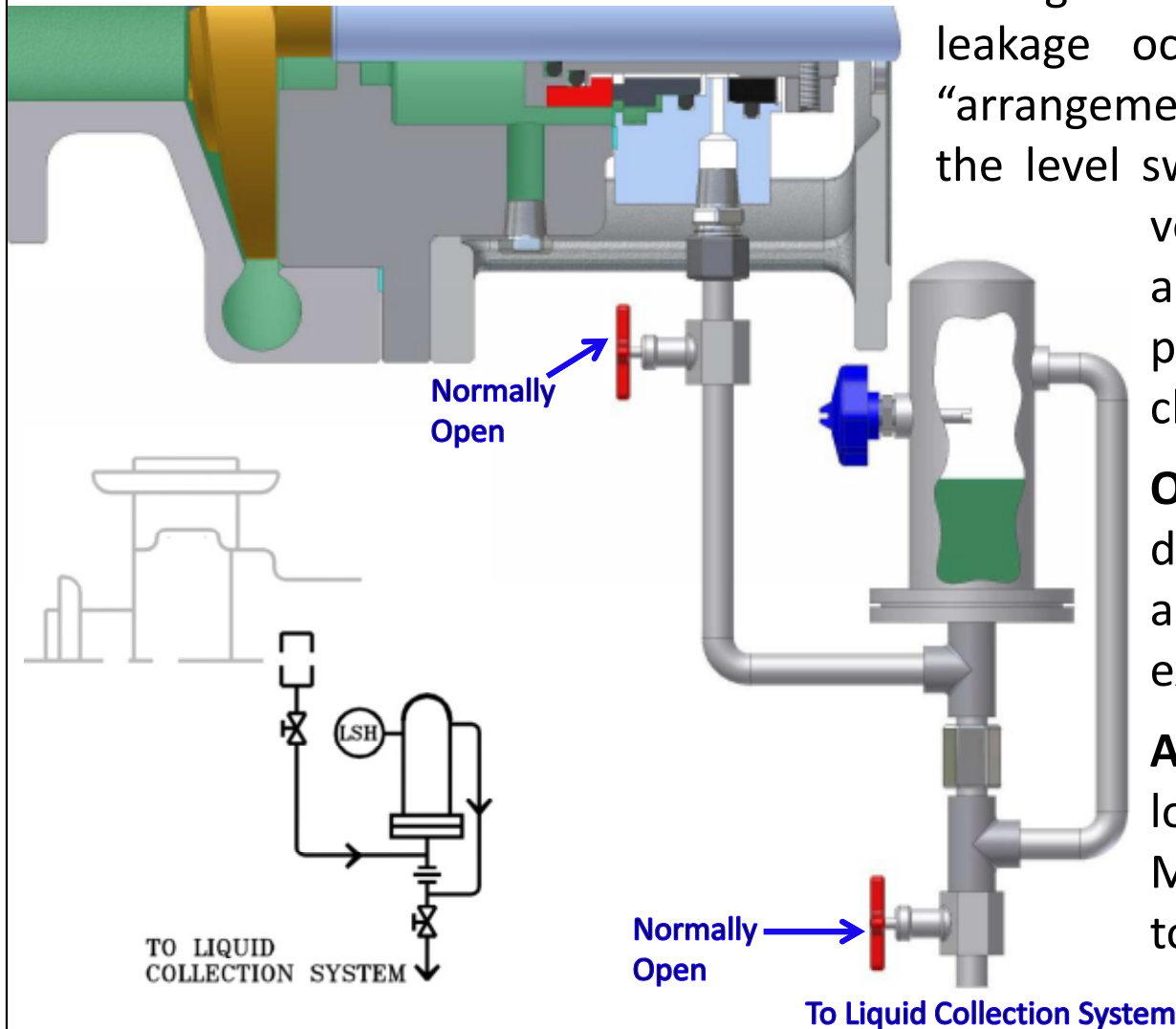


Plan 65A*



Description: Plan 65A is a liquid leakage detection system measured by a level switch, arranged to set off an alarm when EXCESSIVE leakage occurs. Normally for single seals “arrangement 1”. The orifice downstream of the level switch is typically 1/4” located in a vertical piping leg. Includes a bypass around the orifice to prevent pressure build up. Use with close clearance gland throttle bushing.

Objective: Safely control continuous draining to liquid collection system and alarm or shut pump down when excessive.

Advantages: Used for remote locations and critical processes. May be used with Plan 62 quench to reduce oxidation/coking build-up.