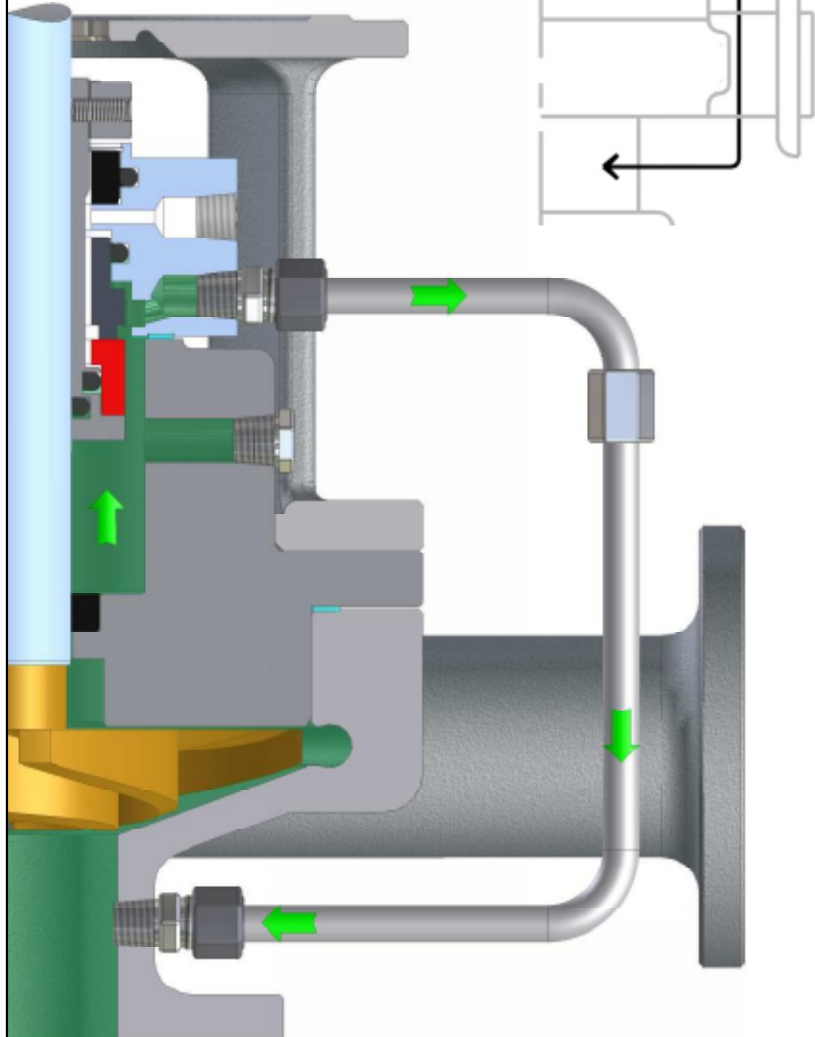


# Plan 13



**Description:** Plan 13 is recirculation from the seal chamber or gland through an 1/8" minimum flow control orifice, when necessary, back to the pump suction. Is a standard flush plan for vertical pumps.

**Objective:** Remove seal generated heat and vent vertical pumps.

**Advantages:** Used in applications where the seal chamber pressure is greater than suction pressure. Can reduce the seal chamber pressure when used along with a close fitting throat bushing.